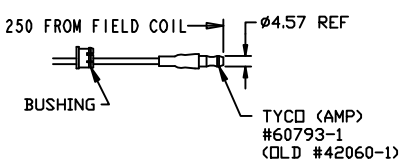
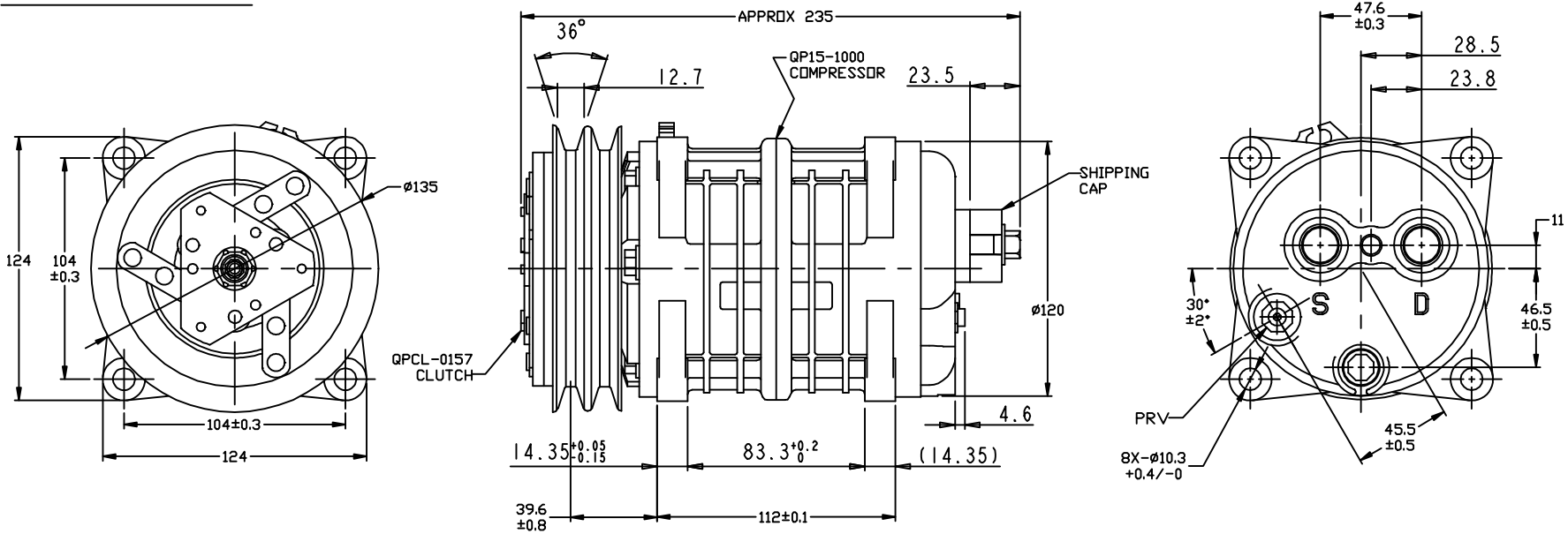


REVISIONS				
CHANGE ORDER	LTR	DESCRIPTION	DATE	APPROVED



TERMINAL LEAD DETAIL



- CLUTCH SPECIFICATIONS:**
- VOLTAGE..... 12 VDC
  - BELT..... A2
  - STATIC TORQUE  
INITIAL..... 35 Nm (3.5 Kgf·m)  
AFTER BURNISHING..... 49 Nm (5 Kgf·m)
  - MAX POWER CONSUMPTION..... 45W @ 25°C
  - ROTATION DIRECTION..... CW OR CCW
  - WEIGHT..... 2.30 Kg

- COMPRESSOR SPECIFICATIONS:**
- MODEL..... QP15HD
  - NUMBER OF CYLINDERS..... 6
  - BORE X STROKE..... 36 X 24.0 mm
  - DISPLACEMENT..... 146.7 cm<sup>3</sup>/REV
  - SPEED RANGE..... 700 - 6000 RPM
  - ROTATION DIRECTION..... CW OR CCW
  - REFRIGERANT..... R-134a
  - LUBRICANT..... PAG 46 150+20cm<sup>3</sup>
  - WEIGHT..... 4.4 Kg

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MM. INTERPRET DIM AND TOL PER ASME Y14.5M - 1994	CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE	
	DRAWN GLB	DATE 01/26/11
	CHECKED	
	APPROVED	
THIRD ANGLE PROJECTION		
FINISH	ENG APPVL	

**QJUE PRODUCTS, LLC**

TITLE: COMPRESSOR ASSEMBLY  
QP15HD H-PAD  
A2 135mm 12V LEAF SPRING

SIZE A CODE IDENT NO DWG NO QP15-1769 REV

SCALE NONE SHEET 1 OF 1